

# SEAT-IT Packing Pusher Strip Instructions

- Each Pusher Set contains a “Short Pusher” (narrow width) and a “Long Pusher” (wide width). Both are 48 inches in length.
- Always wrap the Packing Pusher with the smoothed edges toward the bore of the stuffing box and the slotted kerf edge toward the shaft.
- Wrap the strip around the shaft or a mandrel of the proper size, and cut the strips to the correct length. You must have both the “short” and the “long” pushers cut to the correct length. Retain the excess lengths for future sizes.
- The pushers will now form into bushings, with the slotted kerf cuts facing the shaft or sleeve.
- All Packing Rings must be individually seated!

## Packing Pusher Color Code:



1. Install the first ring using both the short and long pushers. Push the packing ring to the bottom of the stuffing box and install the gland. Apply 25 to 30 foot pounds of torque to seat the packing ring. Remove the pushers with a packing hook and proceed to step 2.

2. Install the second ring using both the long pusher and the lantern Ring. Install the gland follower and torque as in step 1.

3. Install the third ring using the short pusher. Install the gland and torque as above.

4. Install the fourth ring using only the short pusher. Install the gland and torque as above.

5. Install the fifth ring using the gland follower only. Torque as above using 25 to 30 foot pounds of torque. Loosen the Gland completely and allow 30-45 seconds for the packing to relax. Tighten the gland nuts finger tight plus one flat. Start up the equipment and adjust if necessary.

